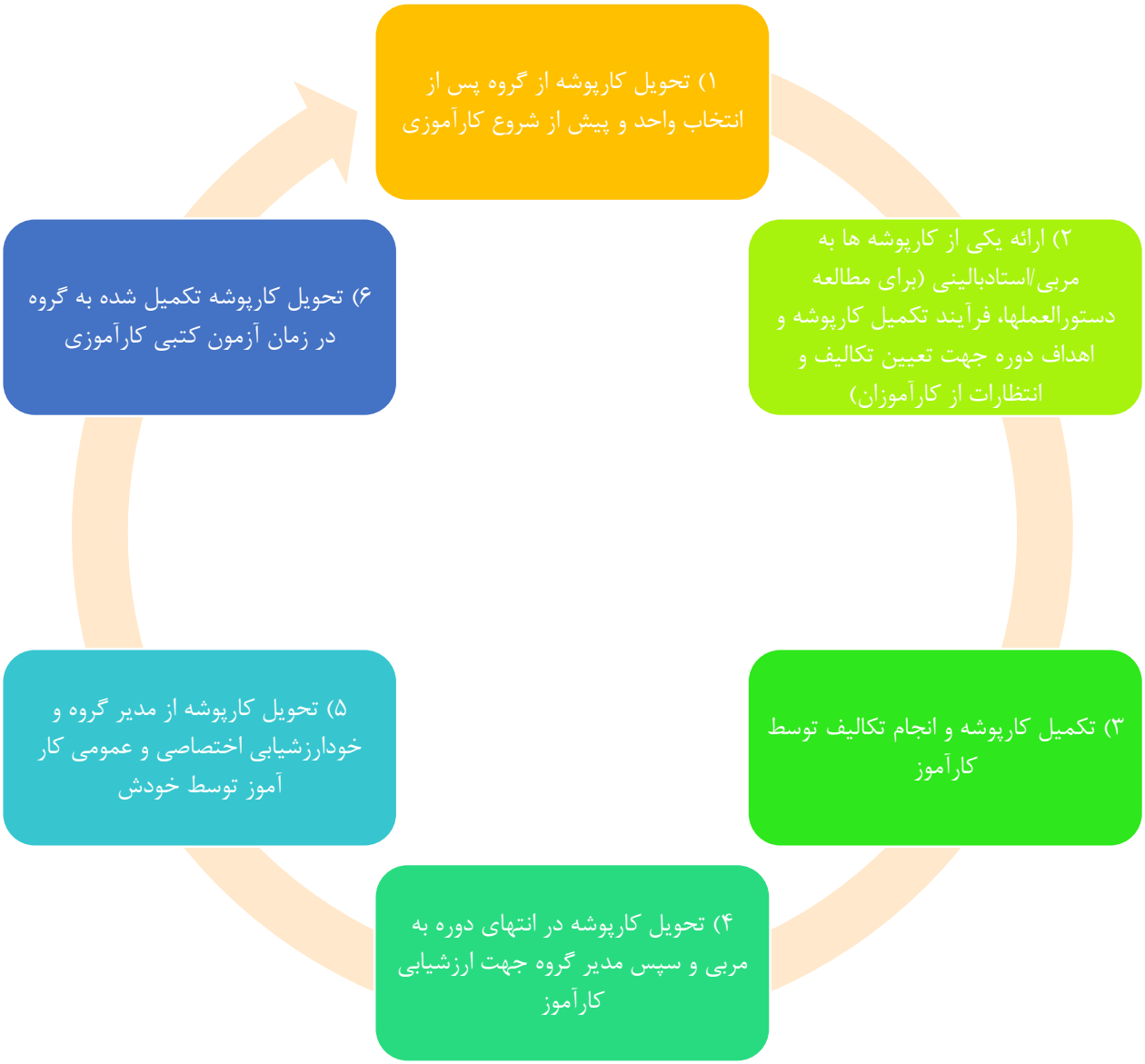فرایند تکمیل کارپوشه